

Japanese Die-cast Aluminum Alloy Chemical Composition (%) Table
(Japanese Industry Standard JISH5302:2000)

| JIS Material | ISO Material | Cu | Si | Mg | Zn | Fe | Mn | Ni | Sn | Pb | Ti | Al |
|--------------|--------------|---------|-----------|---------|------|------|---------|------|-------|------|------|-------|
| ADC1 | | <1.0 | 11.0-13.0 | <0.3 | <0.5 | <1.3 | <0.3 | <0.5 | <0.1 | | | Other |
| ADC1C | Al-Si12CuF | <1.2 | 11.0-13.5 | <0.3 | <0.5 | <1.3 | <0.5 | <0.3 | <0.1 | <0.2 | <0.2 | Other |
| ADC2 | Al-Si12Fe | <0.1 | 11.0-13.5 | <0.1 | <0.1 | <1.3 | <0.5 | <0.1 | <0.05 | <0.1 | <0.2 | Other |
| ADC3 | | <0.6 | 9.0-10.0 | 0.4-0.6 | <0.5 | <1.3 | <0.3 | <0.5 | <0.1 | | | Other |
| ADC5 | | <0.2 | <0.3 | 4.0-8.5 | <0.1 | <1.8 | <0.3 | <0.1 | <0.1 | | | Other |
| ADC6 | | <0.1 | <1.0 | 2.5-4.0 | <0.4 | <0.8 | 0.4-0.6 | <0.1 | <0.1 | | | Other |
| ADC7 | Al-Si5Fe | <0.1 | 4.5-6.0 | <0.1 | <0.1 | <1.3 | <0.5 | <0.1 | <0.1 | <0.1 | <0.2 | Other |
| ADC8 | Al-Si6Cu4Fe | 3.0-5.0 | 5.0-7.0 | <0.3 | <2.0 | <1.3 | 0.2-0.6 | <0.3 | <0.1 | <0.2 | <0.2 | Other |
| ADC10 | | 2.0-4.0 | 7.5-9.5 | <0.3 | <1.0 | <1.3 | <0.5 | <0.5 | <0.2 | | | Other |
| ADC10Z | | 2.0-4.0 | 7.5-9.5 | <0.3 | <3.0 | <1.3 | <0.5 | <0.5 | <0.2 | | | Other |
| ADC11 | Al-Si8Cu3Fe | 2.5-4.0 | 7.5-9.5 | <0.3 | <1.2 | <1.3 | <0.6 | <0.5 | <0.2 | <0.3 | <0.2 | Other |
| ADC12 | | 1.5-3.5 | 9.6-12.0 | <0.3 | <1.0 | <1.3 | <0.5 | <0.5 | <0.2 | | | Other |
| ADC12Z | | 1.5-3.5 | 9.6-12.0 | <0.3 | <3.0 | <1.3 | <0.5 | <0.5 | <0.2 | | | Other |

Japan Die-cast Aluminum Alloy Mechanical Properties Table
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| Material | Tensile Test | | | | | | Hardness | | |
|----------|------------------------|------|--------------------------|------|-------------------|------|----------|------|---------|
| | Tensile Strength (MPa) | | Endurance Strength (MPa) | | Extend Rate (A/%) | | HB | | HRB |
| | Average | ASTM | Average | ASTM | Average | ASTM | Average | ASTM | Average |
| ADC1 | 250 | 290 | 172 | 130 | 1.7 | 3.5 | 71.2 | 72 | 36.2 |
| ADC3 | 279 | 320 | 179 | 170 | 2.7 | 3.5 | 71.4 | 76 | 36.7 |
| ADC5 | 213 | 310 | 145 | 190 | | 5.0 | 66.4 | 74 | 30.1 |
| ADC6 | 266 | 280 | 172 | | 64 | 10.0 | 64.7 | 67 | 27.3 |
| ADC10 | 241 | 320 | 157 | 160 | 1.5 | 3.5 | 73.6 | 83 | 39.4 |
| ADC12 | 228 | 310 | 154 | 150 | 1.4 | 3.5 | 74.1 | 86 | 40.0 |
| ADC14 | 193 | 320 | 188 | 250 | 0.5 | <1 | 76.8 | 108 | 43.1 |